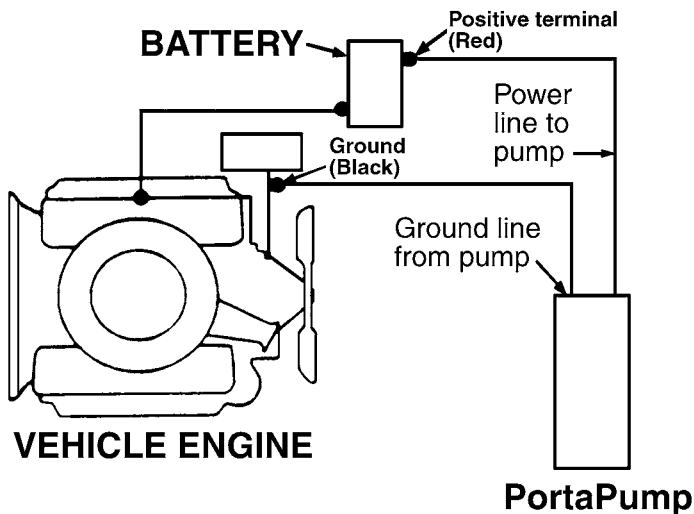



OPERATING INSTRUCTIONS

THE PUMP: This pump is a totally enclosed, submersible dewatering unit. It is powered by a 1/3 HP, 12 volt DC 30 AMP motor. Battery clips on the power cord allow easy connection to any 12 volt vehicle battery.

SWITCHING: The on-off switch is located on the power cord.

CONNECTING TO BATTERY: When connecting the clips to a battery, arcing is eliminated by keeping the on-off switch in the "off" position. Connect the red battery clamp to the positive (+) battery terminal. Connect the black battery clamp to ground: preferably on the vehicle's engine to a solid, metallic, stationary point. The connection should be at least 18 inches (480mm) from the battery.






IMPORTANT

Read these safety warnings and instructions in this manual completely, before installation and start-up of the pump. It is the responsibility of the purchaser to retain this manual for reference. Failure to comply with the recommendations stated in this manual will damage the pump, and void factory warranty.



DANGER

Turn off before connecting battery clamps to battery. Arcing could result.



DANGER

DANGER: Not for use with fluids that have a flash point below 100° F (38° C) [examples: gasoline, alcohol.] Sparking could result in death.



IMPORTANT

Should unit not operate, always check freeness of rotation of impeller by inserting screwdriver through hole in base plate into slot in end of shaft.

HOSE: Since the pump develops relatively low pressure, it is recommended that non-collapsible hose be used for maximum pumping rates.

HOISTING & LOWERING: Attach a line to the metal handle on the top of the pump for hoisting or lowering the unit. **Do not use power cable for handling unit.**

TO OPERATE: Lower unit into liquid to be pumped and activate switch. Pump can be run for a few minutes without liquid, however, **do not run completely dry for extended periods.** Damage to shaft seal may result.

RUNNING TIME: This unit draws about 30 amperes and can be operated about 1 hour on a fully charged 55 AMP-hour battery and still permit starting of vehicle under normal conditions. Caution should be used when running time exceeds 30 or 40 minutes without engine running to recharge battery, particularly in cold weather when battery efficiency is lowered. Battery size (AMP-hour rating) and the use of other accessories such as lights and radios, etc., must be taken into consideration for practical running periods without engine running.

OVERLOAD PROTECTION is provided by means of a 40 amp automatic reset circuit breaker, located under top cover.

TROUBLE SHOOTING

NOTE: Most common cause of failure to run is due to hardened mud and sand at impeller. Remove strainer to check.

MOTOR WILL NOT RUN:

1. Poor connection at battery.
2. Impeller locked with foreign material.
3. Insufficient impeller clearance.
4. Damaged power cable or loose connection internally in motor assembly.
5. Bad switch or circuit breaker. Connect power leads direct to motor leads to check.
6. Worn motor brushes or out of position to make contact with armature.

PERFORMANCE LOW:

1. Strainer screen partially plugged.
2. Impeller rubbing. Check freeness of rotation with screwdriver inserted through hole in base plated into slotted end of shaft.
3. Battery not fully charged.
4. Discharge restriction such as kinked hose or excessive discharge head.

Motor runs backwards:

1. Check wiring for correct polarity.

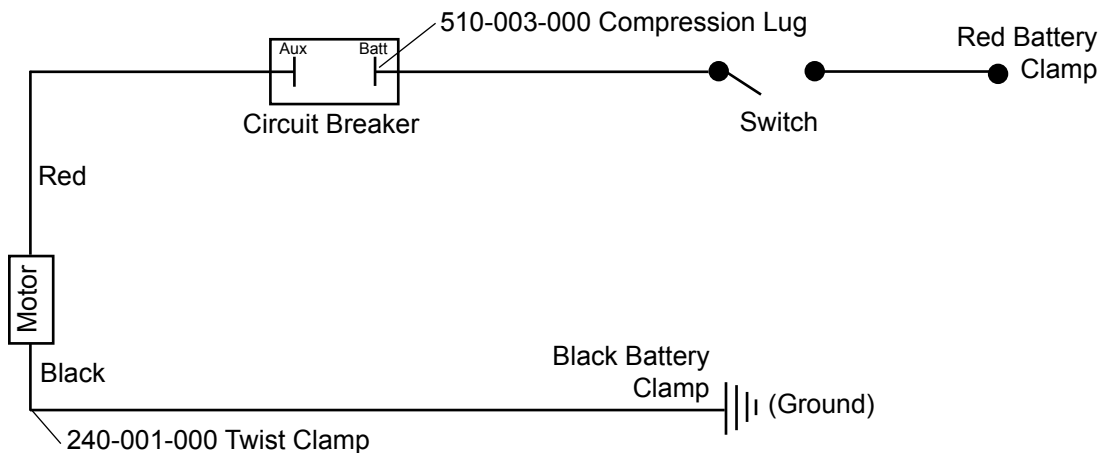
SERVICE AND REPAIR INSTRUCTION

DISASSEMBLY: Impeller and shaft seal can be inspected and serviced from lower end of pump by removal of 4 capscrews securing base plate, strainer screen, and suction cover. Screwdriver slot is provided in end of motor shaft to turn shaft while holding impeller for removal. This permits removal of impeller without disassembly of upper motor housing to hold motor shaft. Alternately, there is a shaft extension with two flats on the rear of the motor for use when the impeller is difficult to remove. The upper motor cover must be removed to expose this shaft extension.

To service motor remove 4 hex nuts and bump top cover free from housing tube. Raise sufficiently to disconnect power cable connections. Slide housing tube up from pump casing and motor will be exposed for service or removal.

When servicing the PortaPump and replacing the impeller (part number 444.001.010.) or suction cover (part number 258.001.157.) follow these instructions: The impeller has been revised to typically require 1 shim (previously 7). The suction cover has been revised to require 1 gasket (previously 5).

IMPORTANT: Make certain that wire leads are installed per diagram below. Install top cover as indicated by arrow and instruction on top of cover. Make sure wires do not contact motor shaft when installing motor cover.



WARRANTY

This unit is guaranteed for a period of 5 years against defective material and workmanship.



SERVICE AND OPERATING MANUAL

PortaPump® Model SPA 1½-E Model SPA40-E Design Level 3

| ITEM NO. | PART NUMBER | DESCRIPTION | TOTAL RQD. | |
|---|--------------------|---|------------|---|
| 1 | 710-004-330 | Screw, Self-Tapping | 2 | Repair Parts shown in bold face (darker) type are more likely to need replacement after extended periods of normal use. They are readily available from most Warren Rupp distributors. The pump owner may prefer to maintain a limited inventory of these parts in his own stock to reduce repair downtime to a minimum. |
| 2 | 258-017-157 | Cover, Motor | 1 | |
| 3 | 545-005-330 | Hex Nut | 1 | |
| 4 | 405-009-000 | Handle | 1 | |
| 5 | 543-001-162 | Nut, Gland | 2 | |
| 6 | 770-007-162 | Spacer, Gland | 2 | |
| 7 | 675-016-360 | Ring, Sealing | 2 | |
| 8 | 545-004-330 | Hex Nut | 4 | |
| 9 | 900-004-330 | Lock Washer | 4 | |
| 10 | 807-011-330** | Stud | 4 | |
| 11 | 270-001-000 | Circuit Breaker | 1 | IMPORTANT: When ordering repair parts always furnish pump model number, serial number and type number. |
| 12 | 170-028-330 | Capscrew, Hex Head 1/4-20 X .875 | 4 | |
| 13 | 900-001-330 | Lock Washer | 8 | |
| 14 | 360-001-440 | Gasket, Casing | 1 | |
| 15 | 170-003-115 | Capscrew, Hex Head 1/4-20 X 2.75 | 4 | |
| 16 | 444-001-010 | Impeller | 1 | |
| 17 | 740-001-115 | Shim | 1 | |
| 18 | 258-001-157 | Cover, Suction | 1 | |
| 19 | <u>612-001-156</u> | Plate, Strainer | 1 | |
| 20 | 700-001-330 | Screen, Strainer | 1 | |
| 21 | 181-001-155 | Casing, Volute, 1½ NPT | 1 | |
| | 181-001-155E | Casing, Volute, 1½ BSPT (tapered) | 1 | |
| 22 | 560-022-360 | O-Ring | 2 | |
| 23 | 720-005-000 | Seal | 1 | |
| 24 | 860-011-150** | Tube, Casing | 1 | |
| 25 | 525-005-000 | Motor | 1 | |
| 26 | 200-003-000 | Clamp, Cable | 1 | |
| 27 | 706-007-330 | Screw, Machine | 1 | |
| 28 | 150-036-000 | Power Cable Assembly Complete | 1 | |
| 29 | 900-002-330 | Washer, Lock | 1 | |
| 30 | 510-003-000 | Lug, Compression | 1 | |
| 31 | 240-001-000 | Nut, Insulated Wire | 1 | |
| For Models SPA153F, 12DC3 and SPA15BSP3F, 12DC3: (Not Shown) | | | | |
| 10 | 807-011-330 | Stud | 2 | |
| | 807-012-330 | Stud (replaces 2 807-011-330) | 2 | |
| | 325-001-330 | Foot, Mounting | 2 | |
| | 547-001-330 | Stop Nut 5/16-18Vac | 2 | |
| | 904-001-330 | Washer | 2 | |
| Service Items: (Not Shown) | | | | |
| | 475-220-000 | Design Level 2 to Design Level 3 Conversion Kit | | |

MATERIAL CODES

The Last 3 Digits of Part Number

| | |
|---------------|---|
| 000... | Assembly, sub-assembly; and some purchased Items |
| 010... | Cast Iron |
| 012... | Powered Metal |
| 015... | Ductile Iron |
| 020... | Ferritic Malleable Iron |
| 025... | Music Wire |
| 080... | CarbonSteel AISI B-1112 |
| 100... | Alloy 20 |
| 110... | Alloy Type 316 Stainless Steel |
| 111... | Alloy Type 316 Stainless Steel (Electro Polished) |
| 112... | Alloy "C" |
| 113... | Alloy Type 316 Stainless Steel (Hand Polished) |
| 114... | 303 Stainless Steel |
| 115... | 302/304 Stainless Steel |
| 117... | 440-C Stainless Steel (Martensitic) |
| 120... | 416 Stainless Steel (Wrought Martensitic) |
| 123... | 410 Stainless Steel (Wrought Martensitic) |
| 148... | Hardcoat Anodized Aluminum |
| 149... | 2024-T4 Aluminum |
| 150... | 6061-T6 Aluminum |
| 151... | 6063-T6 Aluminum |
| 152... | 2024-T4 Aluminum (2023-T351) |
| 154... | Almag 35 Aluminum |
| 155 or 156... | 356-T6 Aluminum |
| 157... | Die Cast Aluminum Alloy #380 |
| 158... | Aluminum Alloy SR-319 |
| 159... | Anodized Aluminum |
| 162... | Brass, Yellow, Screw Machine Stock |
| 165... | Cast Bronze, 85-5-5-5 |
| 166... | Bronze SAE 660 |
| 170... | Bronze, Bearing Type, Oil Impregnated |
| 180... | Copper Alloy |
| 310... | Kynar Coated |
| 330... | Zinc Plated Steel |
| 331... | Chrome Plated Steel |
| 332... | Electroless Nickel Plated |
| 335... | Galvanized Steel |
| 336... | Zinc Plated Yellow Brass |
| 337... | Silver Plated Steel |
| 340... | Nickel Plated |
| 342... | Filled Nylon |
| 354... | Injection Molded #203-40 Santoprene - Duro 40D ± 5; Color: RED |
| 355... | Thermoplastic Elastomer |
| 356... | Hytre |
| 357... | Rupplon (Urethane Rubber) Color coded: PURPLE |
| 358... | Rupplon (Urethane Rubber) Color coded: PURPLE (Some Applications, Compression Mold) |
| 359... | Urethane Rubber |
| 360... | Buna-N Rubber Color coded: RED |
| 361... | Buna-N |
| 363... | Viton (Fluorel) Color coded: YELLOW |
| 364... | E.P.D.M. Rubber Color coded: BLUE |
| 365... | Neoprene Rubber Color coded: GREEN |
| 366... | Nitrile, USDA Approved |
| 368... | EPDM, USDA Approved |

List continued next page

Parts underlined are only available for sale in kits
 Parts that are boxed are not available for sale

* Typically 1
 ** Items 10 & 24 available as a kit #475-132-000

INSTRUCTIONS FOR HANDLE CONVERSION

405-009-000 Handle (1)

545-005-330 Hex Nut (1)

Remove Eye Bolt And Nut And Install 405-009-000 Metal Handle. Lock In Place With 545-005-330 Hex Nut (Included In Kit).

170-032-330 Capscrews (2)

900-001-300 Lock Washers (2)

Remove Plastic Handle And Install New Hardware Directly To Bracket Assembly.

