T20 FOOD PROCESSING METALLIC PUMP
TECHNICAL DATA SHEET

SERIES
FDA COMPLIANT PUMPS
For a variety of food processing, pharmaceutical and cosmetic industry applications

PERFORMANCE
SUCTION / DISCHARGE PORT SIZE
• 2½” Sanitary Clamp
CAPACITY
• 0 to 200 GPM (0 to 758 LPM)
AIR DISTRIBUTION VALVE
• No-lube, no-stall design
SOLIDS-HANDLING
• Up to .25 in. (6mm)
HEADS UP TO
• 125 psi or 289 ft. of water (8.6 Kg/cm² or 86 meters)
MAXIMUM OPERATING PRESSURE
• 125 psi (8.6 bar)
DISPLACEMENT/STROKE
• .46 Gallon / 1.7 liter
WEIGHTS
• Stainless Steel 144 lbs. (52kg)

DIMENSIONS

5 YEAR LIMITED PRODUCT WARRANTY
5 Year Guarantee for defects in material or workmanship. See sandpiperpump.com/content/warranty-certifications for complete warranty, including terms and conditions, limitations and exclusions.

USE ONLY GENUINE SANDPIPER PARTS
All certification, standards, guarantees & warranties originally supplied with this pump will be invalidated by the use of service parts not identified as “Genuine SANDPIPER Parts.”
EXPLANATION OF PUMP NOMENCLATURE

Your Model #: (fill in from pump nameplate)

<table>
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<th>Pump Brand</th>
<th>Pump Size</th>
<th>Check Valve</th>
<th>Design Level</th>
<th>Wetted Material</th>
<th>Diaphragm/Check Valve</th>
<th>Check Valve Seat</th>
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<th>Porting Options</th>
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<th>Pump Options</th>
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<td>T</td>
<td>20</td>
<td>X</td>
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<td>XX</td>
<td>T</td>
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PUMP BRAND
T  Food Processing

PUMP SIZE
20  2”

CHECK VALVE TYPE
B  Ball

DESIGN LEVEL
1  Design Level

WETTED MATERIAL
S  Stainless Steel

DIAPHRAGM/CHECK VALVE MATERIALS
A  PTFE - FDA Nitrile/PTFE
D  FDA Santoprene/FDA Santoprene
F  FDA Nitrile/FDA Nitrile

CHECK VALVE SEAT
S  Stainless Steel

NON-WETTED MATERIAL OPTIONS
S  Stainless Steel w/Stainless Steel Hardware
W  White Epoxy Coated Aluminum w/Stainless Steel Hardware

PORTING OPTIONS
T  2 1/2” Sanitary Clamp Fitting

PUMP STYLE
S  Standard

MUFFLER OPTIONS
0  None
6  Metal Muffler

PUMP OPTIONS
0  None

* Non-wetted options S only. Epoxy coated is not ATEX rated

*Model equipped with these options are compliant with the traceability requirements of EC Regulation 1935/2004/EC.

MATERIALS

Material Profile:

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<th>Material Profile:</th>
<th>Operating Temperatures:</th>
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<td></td>
<td>Max.</td>
</tr>
<tr>
<td>CONDUCTIVE ACETAL: Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.</td>
<td>190°F</td>
</tr>
<tr>
<td>EPDM: Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.</td>
<td>280°F</td>
</tr>
<tr>
<td>FKM (FLUOROCARBON): Shows good resistance to a wide range of oils and solvents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F(21°C)) will attack FKM.</td>
<td>350°F</td>
</tr>
<tr>
<td>HYTREL®: Good on acids, bases, amines and glycols at room temperatures only.</td>
<td>220°F</td>
</tr>
<tr>
<td>NEOPRENE: All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.</td>
<td>200°F</td>
</tr>
<tr>
<td>NITRILE: General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.</td>
<td>190°F</td>
</tr>
<tr>
<td>NYLON: 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals.</td>
<td>180°F</td>
</tr>
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180°F  32°F  180°F
82°C  0°C  82°C

PVDF: (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and impact resistance.

250°F  40°F  250°F
121°C  -18°C  121°C


275°F  40°F  275°F
135°C  -40°F  135°C

UMHW PE: A thermoplastic that is highly resistant to a broad range of chemicals. Exhibits outstanding abrasion and impact resistance, along with environmental stress-cracking resistance.

180°F  37°F  180°F
82°C  -37°C  82°C

URETHANE: Shows good resistance to abrasives. Has poor resistance to most solvents and oils.

150°F  32°F  150°F
66°C  0°C  66°C

VIRGIN PTFE: (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.

220°F  37°F  220°F
104°C  -37°C  104°C

Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.

Metals:

ALLOY C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.

STAINLESS STEEL: Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applications. Commonly referred to as 316 Stainless Steel in the pump industry.

For specific applications, always consult the Chemical Resistance Chart.